

## Material - ASME SA-351 Grade CF10MC

Standard Specification for Austenitic Steel Castings for Valves, Flanges, Fittings, and Other Pressure-Containing Parts

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ASME SA-351 Grade CF10MC Austenitic Steel Castings for Valves, Flanges, Fittings, and Other Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	15.000 - 18.000		
Nickel	Ni %	13.000 - 16.000		
Molybdenum	Mo %	1.750 - 2.250		
Niobium	Nb %	10x%C - 1.200	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	485 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
20CH20N14S2L	GOST	Russia	Casting	
GX25CrNiSi 20-14	DIN	Germany	Casting	
LH 19 N 14 G	PN	Poland	Casting	
1.4832	DIN	Germany	Casting	
A351 CF10MC	ASTM	USA	Casting	
7806 Grade 13	IS	India	Casting	
J92971	UNS	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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